

# APPENDIX 128F

## UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPO- NENTS ON 4-WAY ENTRY PALLETS

**FIRING DEVICE, DEMOLITION, MULTI-PURPOSE,  
M142, PACKED 14 PER M19 SERIES METAL CON-  
TAINER, 4 CONTAINERS PER WIREBOUND BOX,  
UNITIZED 32 BOXES PER 35" X 45-1/2" PALLET;  
APPROX BOX SIZE 17-3/4" L X 11-7/8" W X 8-1/8" H**

**NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.**

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### U.S. ARMY MATERIEL COMMAND DRAWING

|   |  |  |                  |
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| U.S. ARMY DEFENSE AMMUNITION CENTER   |  | WILLIAM R. FRERICHS<br>MATTHEW THOMPSON  |                  |
| AMSJM-LIT   |  | ENGINEERING DIVISON<br>FIEFFER.LAUR<br>A.A.1230375727<br><small>Digitally signed by FIEFFER.LAURA.A.1230375727<br/>DN: c=US, ou=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=FIEFFER.LAURA.A.1230375727<br/>Date: 2012.10.23 09:13:49 -0500</small>                 |                  |
| U.S. ARMY MATERIEL COMMAND  |  | TEST ENGINEER  |                  |
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| U.S. ARMY MATERIEL COMMAND  |  | MAY 1981   |                  |
| U.S. ARMY MATERIEL COMMAND  |  | REVISION NO. 1      OCTOBER 2012   |                  |
| U.S. ARMY MATERIEL COMMAND  |  | SEE THE REVISION LISTING ON PAGE 2   |                  |
| U.S. ARMY MATERIEL COMMAND  |  | CLASS<br>19  | DIVISION<br>48   |
| U.S. ARMY MATERIEL COMMAND  |  | DRAWING<br>4116/<br>128F   | FILE<br>20PA1002 |

| PALLET UNIT DATA |       |                             |                       |                     |
|------------------|-------|-----------------------------|-----------------------|---------------------|
| ITEMS INCLUDED   |       | * HAZARD CLASS AND DIVISION | * COMPATIBILITY GROUP | APPROX WEIGHT (LBS) |
| NSN              | DODIC |                             |                       |                     |
| 1375-01-040-1526 | ML03  | 1. 4                        | S                     | 1, 448              |

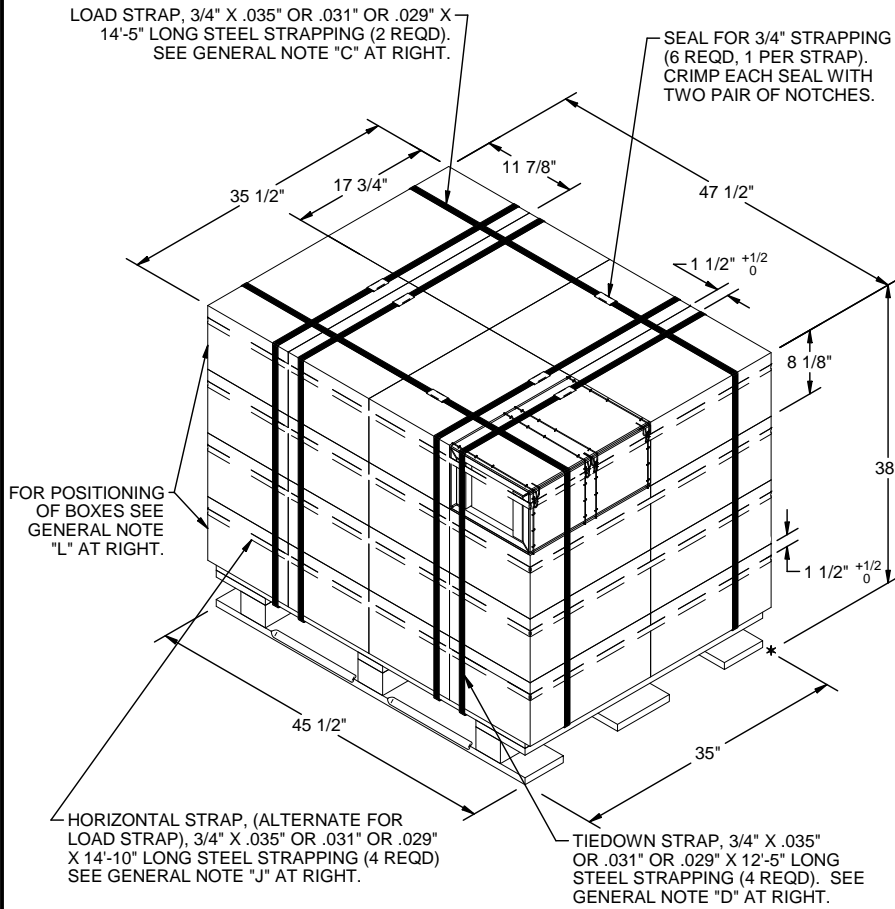
\*HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

### REVISION

REVISION NO. 1, DATED OCTOBER 2012, CONSISTS OF:

UPDATING TO FOUR PAGE FORMAT.

**GENERAL NOTES**



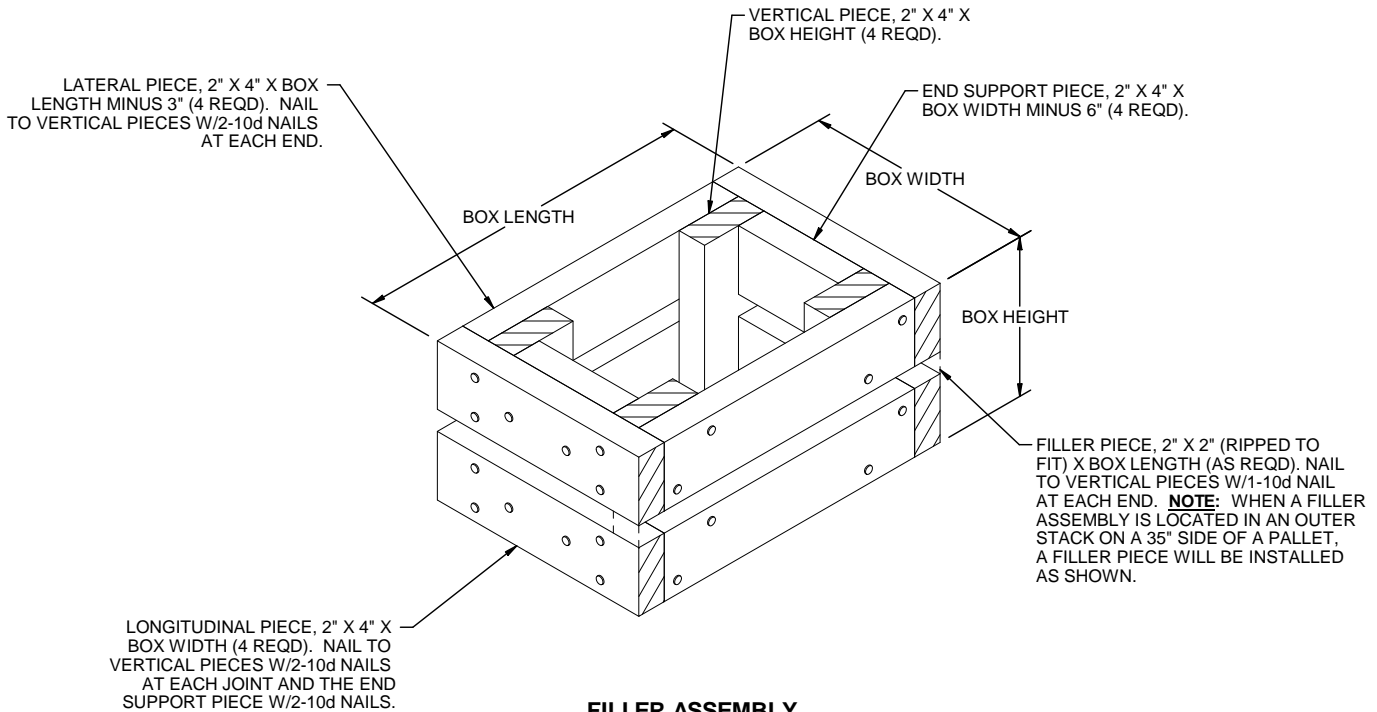
- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MAY BE THREADED THROUGH THE STRAP SLOTS OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING THE BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET. NOTE THAT THE STRAPS WILL BE LOCATED AS SHOWN, NEAR THE SIDE CLEATS OF THE END PANELS OF THE BOX. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
  - CARLOADING - - - - 19-48-4115-5PA1002
  - TRUCKLOADING - - - - 19-48-4117-11PA1003
  - STORAGE - - - - 19-48-4118-1-2-3-4-14-22PA1002
  - END OPENING ISO
  - CONTAINER - - - - 19-48-4153-15PA1002
  - MILVAN - - - - 19-48-4166-15PA1003
  - SIDE OPENING ISO
  - CONTAINER - - - - 19-48-4267-15PA1009

**PALLET UNIT**  
SEE GENERAL NOTE "B" AT RIGHT.

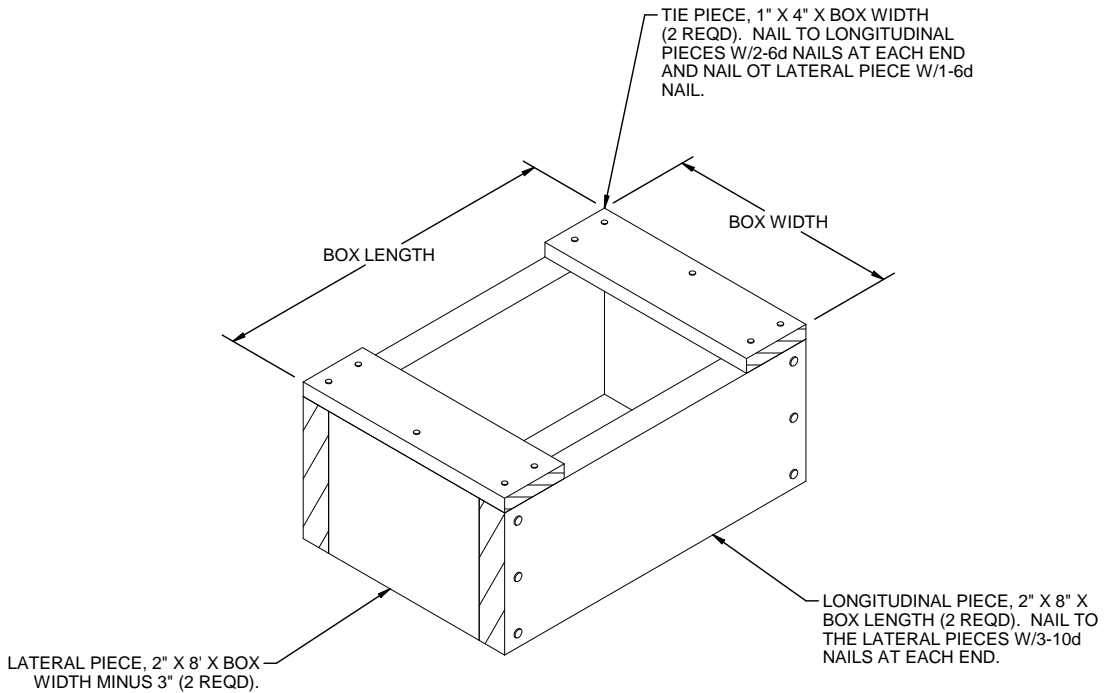
|   |         |                            |
|---|---------|----------------------------|
| 32 BOXES OF FIRING DEVICE (56 PER BOX) @ 43 LBS | - - - - | 1,376 LBS                  |
| DUNNAGE   | - - - - | 7 LBS                      |
| PALLET  | - - - - | 65 LBS                     |
| <b>TOTAL WEIGHT</b>                             | - - - - | <b>1,448 LBS (APPROX)</b>  |
| <b>CUBE</b>                                     | - - - - | <b>37.1 CU FT (APPROX)</b> |

| BILL OF MATERIAL        |                                |
|-------------------------|--------------------------------|
| PALLET, 35" X 45-1/2"   | - - - - 1 REQD - - - - 65 LBS  |
| STEEL STRAPPING, 3/4"   | - 78.50' REQD - - - - 7.00 LBS |
| SEAL FOR 3/4" STRAPPING | - - - 6 REQD - - - - - NIL     |

- F. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS REVISION TO THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS REVISION.
- G. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING FIRING DEVICES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- H. THE STYLE 1A PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-DTL-15011 WHEN USED FOR THE UNITIZATION OF ITEMS COVERED BY THIS APPENDIX.
- J. HORIZONTAL STRAPS MAY BE USED IN LIEU OF LOAD STRAPS. NOTE THAT THE STRAPS WILL BE LOCATED AS SHOWN, NEAR THE TOP OF EACH LAYER. HORIZONTAL STRAPS MUST BE TENSIONED AND SEALED PRIOR TO THE APPLICATION OF TIEDOWN STRAPS.
- K. IF DEEMED MORE ECONOMICALLY FEASIBLE, THE ALTERNATIVE FILLER ASSEMBLY MAY BE SUBSTITUTED FOR THE FILLER ASSEMBLY TO COMPLETE A LAYER ON A PALLET.
- L. POSITION THE TWO OUTBOARD BOXES ON THE 35" SIDES OF THE BOTTOM LAYER OF THE UNIT WITH THE TOPS DOWNWARD, AND THE TWO OUTWARD BOXES ON THE 35" SIDES OF THE TOP LAYER OF THE UNIT WITH TOPS UPWARDS.
- M. FOR DETAILS OF THE MIL-DTL-46506 WIREBOUND BOX SEE ARDEC DRAWING 13037141



**FILLER ASSEMBLY**  
(FOR MINUS ONE BOX)



**ALTERNATIVE FILLER ASSEMBLY**  
(FOR MINUS ONE BOX)  
SEE GENERAL NOTE "K" ON PAGE 3.