APPENDIX 113C*

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

SIMULATOR, BOOBY TRAP, PACKED 50 PER WIREBOUND BOX, UNITIZED 36 BOXES PER 40" X 48" PALLET; APPROX BOX SIZE $14\frac{1}{2}$ "L X $12\frac{3}{4}$ "W X $8\frac{3}{8}$ "H

PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1370- 00-283-9443	L598	В	п-с	1. 3	G	1,240

* THE PROCEDURES DELINEATED WITHIN THIS APPENDIX FOR THE ITEMS SPECIFIED IN THE "PALLET UNIT DATA" CHART ARE FOR MARINE CORPS USE ONLY AND ARE NOT TO BE USED BY ANY OTHER SERVICE WITHOUT APPROPRIATE COMMAND APPROVAL.

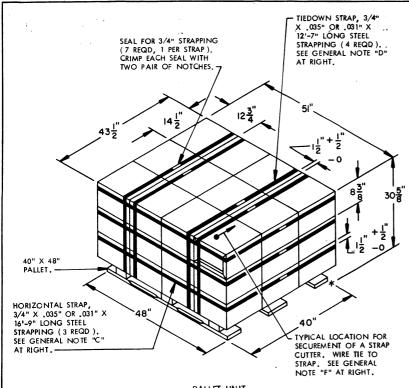
REVISION

REVISION NO. 1, DATED MARCH 1985, CONSISTS OF: REDESIGNING PALLET UNIT.

• HAZARD CLASSIFCATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S). NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

REVISIONS		BAFTSMAN	W FW	F/LLW'			
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	113 Martin Balan	CHECKER GRG		ENGRG OFFICE	
1	MAR 85	****E	William & Enet	COMMAND	y Bento	.10	AND CHEMICAL
				APPROVED F	Y ORDER OF C	OMMANDING GENERA ND READINESS COM	AL U.S. ARMY
				U.S.	ANY DEFENSE	AMMUNITION CENTE	R AND SCHOOL
				U.S. A	ARMY [ARCOM	DRAWING
				FEBRUARY 1984			
				CLASS	DIVISION	DRAWING	FILE
				19	48	4116/ 113C	20PA 1002

DO NOT SCALE



PALLET UNIT SEE GENERAL NOTE "B" AT RIGHT.

DUNNAGE	50 PER BOX) @ 32 LBS	8	LBS (APPROX) LBS
PALLET	TOTAL WEIGHTCUBE	1,240	LBS (APPROX) CU FT (APPROX)

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. INSTALL EACH HORIZONTAL STRAP TO ENCIRCLE A LAYER OF BOXES ON THE PALLET. NOTE THAT THE STRAPS WILL BE LOCATED AS DIMENSIONED. HORIZONTAL STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET. NOTE THAT THE STRAPS WILL BE LOCATED AS DIMENSIONED. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE HORIZONTAL STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC (DARCOM) DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLO ADING ----- DRAWING 19-48-4115-5PA1002 TRUC KLO ADING ---- DRAWING 19-48-4117-11PA1003 STORAGE ------ DRAWING 19-48-4118-1-2-3-4-14-22PA1002

- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING SIMULATOR, BOOBY TRAP WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN.) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN, THE EXPLOSIVE CLASS-IFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- J. THE STYLE I PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-P-15011 WHEN USED FOR THE UNITIZATION OF THE ITEMS COVERED BY THIS APPENDIX.

BILL OF MATERIAL					
PALLET, 40" X 48" 1 REQL STEEL STRAPPING 100.58' REQL SEAL FOR 3/4" STRAPPING 7 REQL	80 LBS 7.18 LBS				

