

APPENDIX 108

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

SIGNAL, SMOKE, PACKED 240 PER WOODEN BOX,
UNITIZED 30 BOXES PER 40" X 48" PALLET;
APPROX BOX SIZE $15\frac{1}{4}"$ L X $13\frac{1}{2}"$ W X $10\frac{1}{8}"$ H

PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1370-00-						
926-1931	L340	B	II-C	2	N	1,768
926-1930	L341	B	II-C	2	N	1,768
926-1933	L342	B	II-C	2	N	1,768
926-1932	L343	B	II-C	2	N	1,768

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

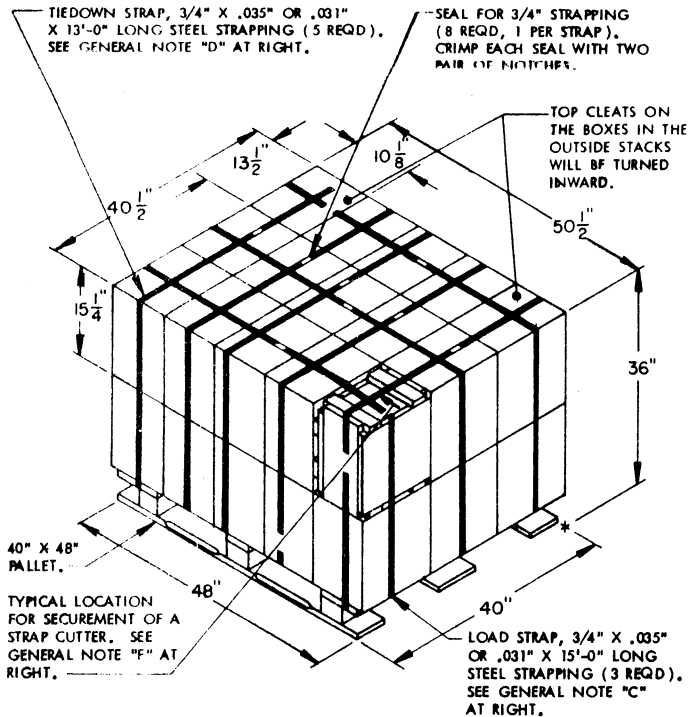
REVISIONS				DRAFTSMAN	PROJ ENG
				<i>J.M.N.</i>	<i>G.B.F.</i>
				<i>GRS</i>	<i>J.P.M.</i>
				APPROVED, U. S. ARMY ARMAMENT MATERIEL READINESS COMMAND	
				<i>J.A. Jackson</i>	<i>Daniel C. Feller</i>
				DRAWR - MAB	DRAWR - TMA
				APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND DARGOON	
				<i>W. E. Hines</i>	
				DARGOON AMMO CENTER	
				U. S. ARMY DARCOM DRAWING	
				OCTOBER 1977	
				CLASS	DIVISION
				DRAWING	FILE
				19	48
				4116/108	20PA 1002

DO NOT SCALE

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MAY BE THREADED THROUGH THE STRAP SLOT OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE DECK/STRINGER BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR UNLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING -----	DRAWING 19-48-4115-5PA1002
TRUCKLOADING -----	DRAWING 19-48-4117-11PA1003
STORAGE -----	DRAWING 19-48-4118-1-2-14-22PA1002
- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING SIGNALS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.



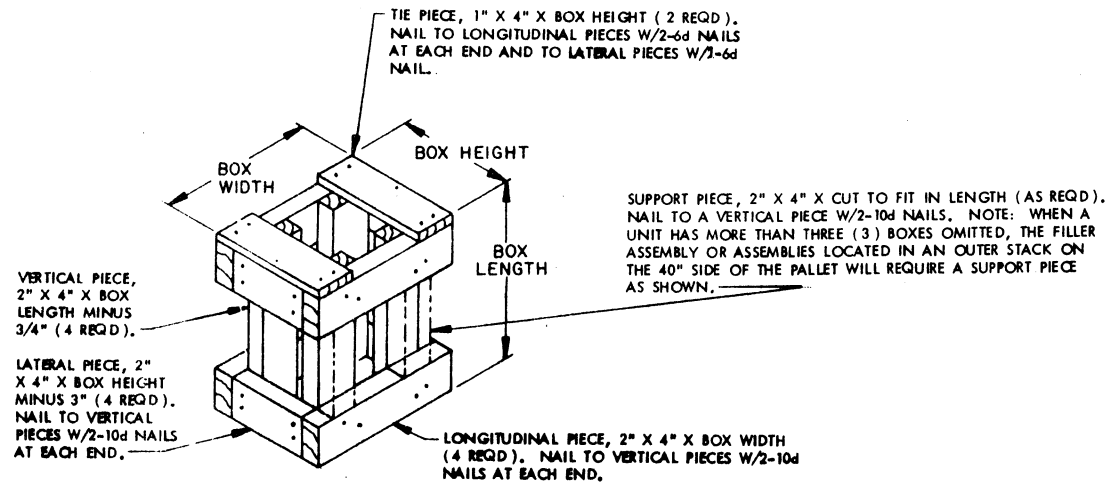
PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

30 BOXES OF SIGNAL (240 PER BOX) @ 56 LBS -----	1,680 LBS (APPROX)
DUNNAGE -----	8 LBS
PALLET -----	80 LBS
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TOTAL WEIGHT -----	1,768 LBS (APPROX)
CUBE -----	42.6 CU FT (APPROX)

BILL OF MATERIAL

PALLET, 40" X 48" -----	1 REQD -----	80 LBS
STEEL STRAPPING, 3/4" -----	110' REQD -----	8 LBS
SEAL FOR 3/4" STRAPPING -----	8 REQD -----	NIL



FILLER ASSEMBLY

(FOR MINUS ONE BOX)