

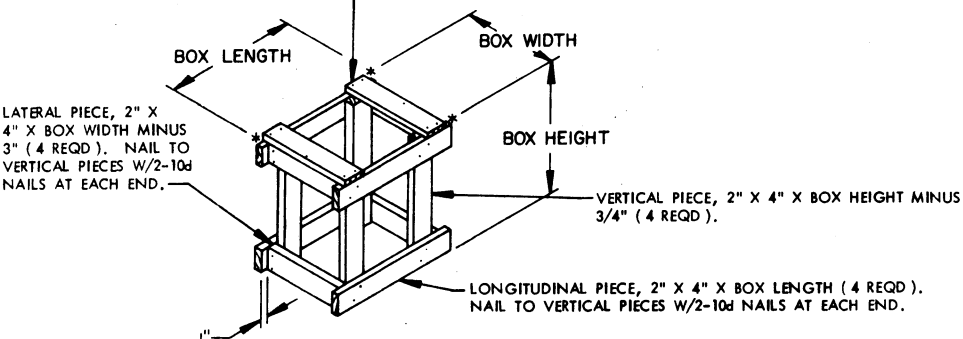
PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

12 BOXES OF SIGNALS (8 PER BOX) @ 65 LBS-----	780 LBS (APPROX)
DUNNAGE -----	6 LBS
PALLET-----	80 LBS
TOTAL WEIGHT-----	866 LBS (APPROX)
CUBE-----	62.3 CU FT (APPROX)

BILL OF MATERIAL	
PALLET, 40" X 48"-----	1 REQD ----- 80 LBS
STEEL STRAPPING, 3/4"-----	80.75' REQD----- 5.77 LBS
SEAL FOR 3/4" STRAPPING-----	5 REQD ----- NIL

TIE PIECE, 1" X 4" X BOX WIDTH (2 REQD).
NAIL TO LONGITUDINAL PIECES W/2-6d NAILS AT EACH
END AND TO LATERAL PIECE W/1-6d NAIL.



FILLER ASSEMBLY

(FOR MINUS ONE BOX)

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MAY BE THREADED THROUGH THE STRAP SLOTS OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR UNLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING----- DRAWING 19-48-4115-5PA1002.
TRUCKLOADING ----- DRAWING 19-48-4117-11PA1003.
STORAGE----- DRAWING 19-48-4118-1-2-3-4-14-20PA-1002.
- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING SIGNALS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.