

# APPENDIX 107

## UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

SIGNAL, ILLUMINATION, GROUND, OR SIGNAL,  
SMOKE, GROUND, PARACHUTE, PACKED 36 PER  
WOODEN BOX, UNITIZED 36 BOXES PER 40"  
X 48" PALLET; APPROX BOX SIZE 14-7/8" L  
X 13-3/8" W X 13-1/4" H

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH  
THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

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JUNE 1980			
REVISION NO. 3	MARCH 1996	CLASS	DIVISION
SEE THE REVISION LISTING ON PAGE 2		DRAWING	FILE
	19	48	4116/ 107
			20PA 1002

DO NOT SCALE

PALLET UNIT DATA				
ITEMS INCLUDED		HAZARD CLASS AND DIVISION ●		APPROX WEIGHT LBS
NSN	DODIC	OD CLASS	COMP GROUP	
1370-				
00-182-3408	L305	1.3	G	2,071
00-756-2591	L306	1.3	G	2,071
00-756-2588	L307	1.3	G	2,071
00-629-2336	L311	1.3	G	2,071
00-753-1859	L312	1.3	G	2,071
00-629-2335	L314	1.3	G	2,071
00-301-1132	L323	1.3	G	2,071
00-301-1131	L324	1.3	G	2,071

● HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

#### REVISION

REVISION NO. 1, DATED NOVEMBER 1983 CONSISTS OF:

1. UPDATING STORAGE DRAWING NUMBER.
2. CORRECTING DODIC IN "PALLET UNIT DATA" CHART.

REVISION NO. 2, DATED DECEMBER 1984, CONSISTS OF:

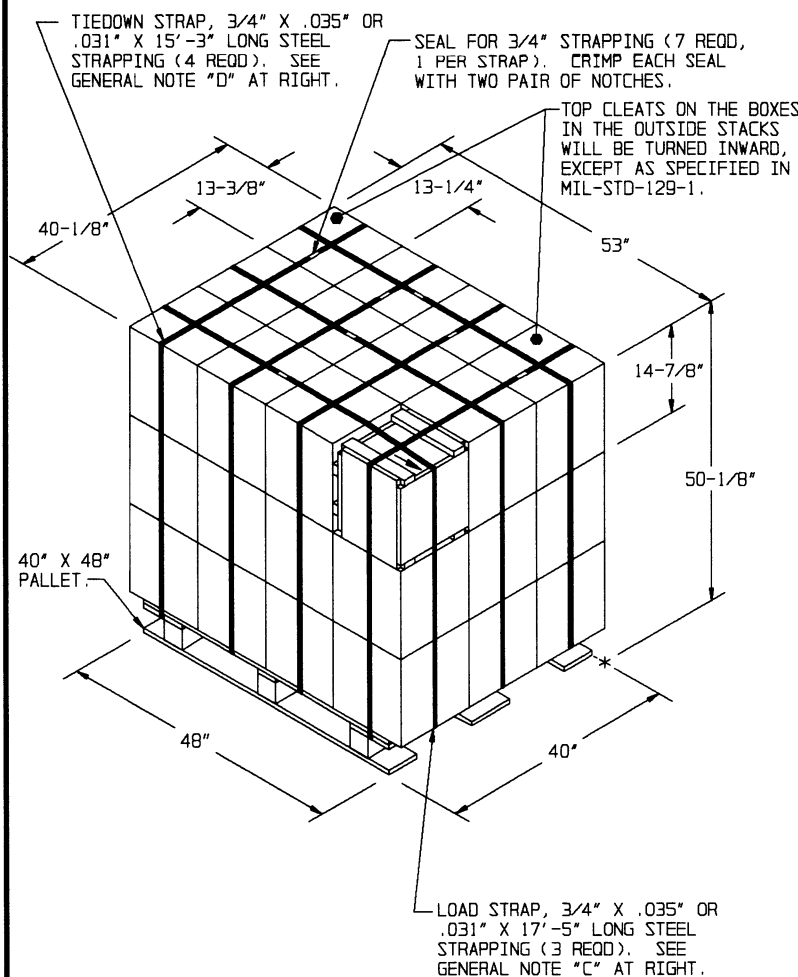
1. CORRECTING DODIC IN "PALLET UNIT DATA" CHART.

REVISION NO. 3, DATED MARCH 1996, CONSISTS OF:

1. CHANGING WEIGHT OF ITEM IN "PALLET UNIT DATA" CHART.
2. ADDING AND DELETING NUMBER BY NATIONAL STOCK NUMBER TO "PALLET UNIT DATA" CHART.
3. ADDING A LAYER OF BOXES.
4. DELETING GENERAL NOTE RELATING TO STRAP CUTTER AND RE-LETTERING OTHER GENERAL NOTES.

**GENERAL NOTES**

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MUST BE PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE DECK/STRINGER BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR UNLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
  - CARLOADING - - - - 19-48-4115-5PA1002
  - TRUCKLOADING - - - - 19-48-4117-11PA1003
  - STORAGE - - - - - 19-48-4118-1-2-3-4-14-22PA1002
  - END OPENING ISO CONTAINER - - - - 19-48-4153-15PA1002
  - MILVAN - - - - - 19-48-4166-15PA1003
  - SIDE OPENING ISO CONTAINER - - - - 19-48-4166-15PA1003
- F. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- G. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING SIGNALS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- H. THE STYLE 1 PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-P-15011 WHEN USED FOR THE UNITIZATION OF ITEMS COVERED BY THIS APPENDIX.
- J. WHEN THE UNIT LOAD DEPICTED AT LEFT IS TO BE USED FOR UNITIZING MARINE CORPS AMMUNITION, ONE LAYER OF BOXES MUST BE OMITTED, TIEDOWN STRAP LENGTHS MUST BE DECREASED TO 12'-9", AND LOAD STRAP LENGTHS MUST BE DECREASED TO 14'-11". THIS WILL RESULT IN AN OVERALL UNIT HEIGHT OF 35-1/4", A GROSS UNIT WEIGHT OF 1,409 POUNDS, AND A UNIT CUBE OF 43.4 CUBIC FEET. ADDITIONALLY, THE UNIT MAY BE MODIFIED AS DESCRIBED WHEN BEING SHIPPED BY MILVAN OR ISO INTERMODAL FREIGHT CONTAINER. THE DETERMINATION TO REDUCE THE LOAD BY A LAYER FOR TRANSPORTATION WILL BE MADE BY THE RESPONSIBLE COMMAND AND WILL BE BASED UPON ECONOMICS OF TRANSPORTATION AND HANDLING.



**PALLET UNIT**

SEE GENERAL NOTE "B" AT RIGHT.

36 BOXES OF SIGNALS (36 PER BOX) AT 55 LBS	- - - -	1,980 LBS (APPROX)
DUNNAGE	- - - -	11 LBS
PALLET	- - - -	80 LBS
<b>TOTAL WEIGHT</b>		<b>2,071 LBS (APPROX)</b>
<b>CUBE</b>		<b>61.7 CU FT (APPROX)</b>

**BILL OF MATERIAL**

PALLET, 40" X 48"	- - - - - 1 REOD	- - - -	80 LBS
STEEL STRAPPING, 3/4"	- 113.25' REOD	- - - -	10.11 LBS
SEAL FOR 3/4" STRAPPING	- - - - 7 REOD	- - - -	NIL

